

Date: Monday, 7/30/2007 1:54:23 PM
 User: Kim Johnston

Process Sheet

Customer	CU-DAR001	Dart Helicopters Services	Drawing Name	: GASKET
Job Number	33805			
Estimate Number	12791			
P.O. Number	:		Part Number	: D35661
This Issue	7/30/2007	S.O. No. :	Drawing Number	: D3566 REV B
Prsht Rev.	NC		Project Number	: N/A
First Issue	/ /	Type : SMALL /MED FAB	Drawing Revision	: B
Previous Run	33458		Material	:
Written By	:		Due Date	: 8/20/2007
Checked & Approved By	:	10/27/07, 30	Qty:	20
Comment	Est Rev:A	New Issue 07-03-08 ec	Um:	Each
	Est Rev:B	Added Drain Holes 07-07-09 JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	MNEO60S063	NEOPRENE SHEET 0.063	
	Comment: Qty.: 0.9566 sf(s)/Unit Total : 19.1310 sf(s)		
	NEOPRENE SHEET 0.063	M 165113	B 07-08-01
2.0	WATER JET	FLOW WATER JET	
	Comment: FLOW WATER JET		
	1-Cut as per Dwg D3566		
	Dwg Rev: B		
	Prog Rev: B		
	2-Deburr if necessary		
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	
		B 07-08-01	
	Comment: INSPECT PARTS AS THEY COME OFF MACHINE		
4.0	QC8	SECOND CHECK	
	Comment: SECOND CHECK		
5.0	PACKAGING 1	PACKAGING RESOURCE #1	
	Comment: PACKAGING RESOURCE #1		
	Identify and Stock		
	Location: _____		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 7/30/2007 1:54:23 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GASKET

Job Number: 33805

Part Number: D35661

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



07.28.02
[Signature]

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



[Signature]
07.28.02

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

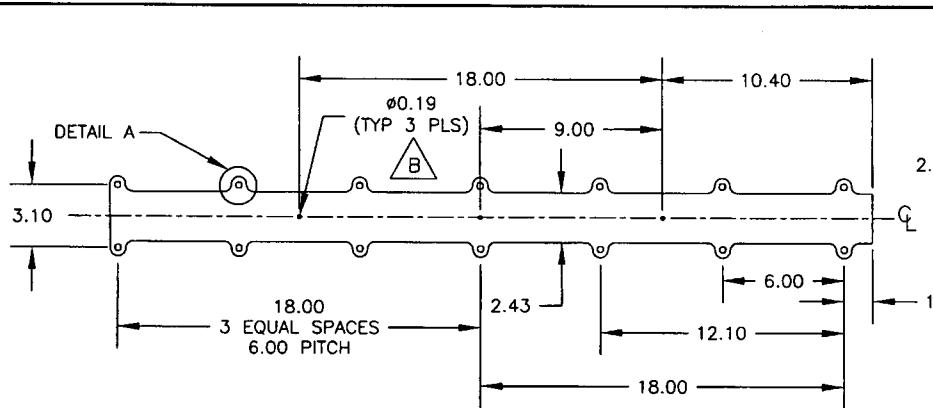
DART AEROSPACE LTD	Work Order:	33805
Description: Gasket	Part Number:	D3566-1
Inspection Dwg: D3566 Rev: B		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

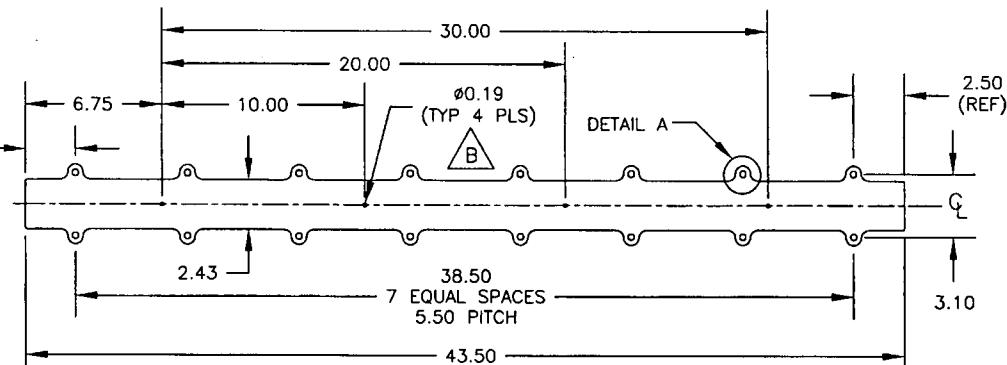
X First Article □ Prototype

Measured by:	<u>PS</u>	Audited by:	<u>exp</u>	Prototype Approval:	N/A
Date:	07-08-01	Date:	07/08/01	Date:	N/A

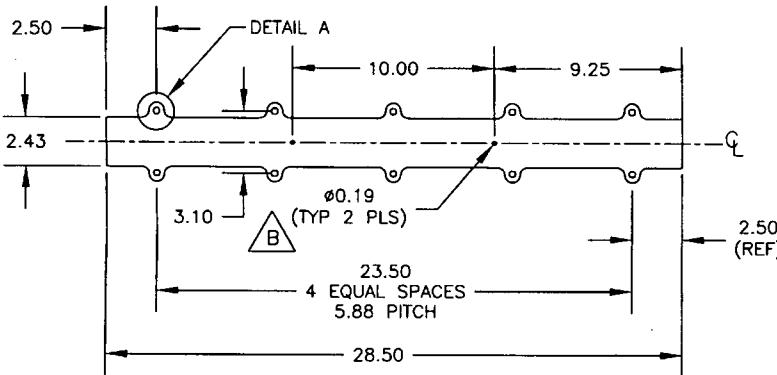
Rev	Date	Change	Revised by	Approved
A	07.03.14	New Issue	KJ/JLM	
B	07.07.18	Dimensions updated per Dwg Rev. B	KJ/JLM	ZB



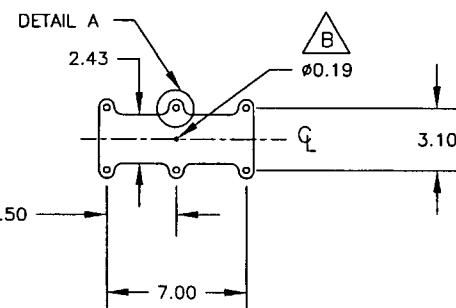
D3566-1 GASKET



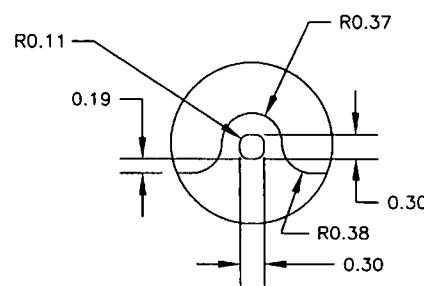
D3566-5 GASKET



D3566-7 GASKET



D3566-13 GASKET



DETAIL A
SCALE 1:2

RELEASED
07.06.2017

D3566-1/-3/-5/-7/-13 GASKET

- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF. DART SPEC. M-NEO60-S-063)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) PART IS SYMMETRICAL ABOUT CENTERLINE

UNCON'ROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER NO. 33805

SHOP COPY
RETURN TO
ENGINEERING

COPYRIGHT © 2008 BY DART AEROSPACE LTD.
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL
AND IS SUPPLIED ON THE EXPRESS CONDITION
THAT IT IS NOT TO BE USED FOR ANY PURPOSE
OR COPIED OR COMMUNICATED TO ANY OTHER
PERSON WITHOUT WRITTEN PERMISSION FROM
DART AEROSPACE LTD.

B	07.04.17	ADD DRAIN HOLES
A	06.12.18	NEW ISSUE
DESIGN	DRAWN BY	DART
PJH	PJH	DART AEROSPACE LTD. HAWKSBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO.
H	H	D3566
DATE	TITLE	REV. B
07.04.17	GASKET	SHEET 1 OF 1
		1:8